

Finishing Leather Goods



CLIENT **TFL**
 ARTICLE **N°4 BAJA BLUE**
 MATERIAL **baby calf corrected grain**
 COLOUR **18-3946**

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

BU 6046
12.07.2023
GIRAUDO

| Product | 1 | 2 | 3 | 4 | 5 | 6 | Procedure |
|--------------------------|-------------|-------------|-------------|-------------|----------|----------|--|
| RODA® Lite 07 mix | | 150 | | | | | 1) 1 spray coat, dry , ironing at 80°C / 40 bar |
| AQUACAST® S | 350 | | | | | | 2) 3 reverse coats, (21G)dry, ironing at 80°C / 40 bar |
| RODA® Pure Luster 1430 | 170 | | | | | | 3 reverse coats (tot. Approx 50 gr sq,ft), dry |
| BAYGEN® Compact DD | | 750 | | | | | |
| BAYDERM® Bottom DLV-N | | 100 | | | | | |
| AQUADERM® XL 50 | | 30 | | | | | |
| AQUADERM® Fluid H | | 10 | | | | | 3)1- 2 spray coats, dry |
| ISODERM® LO 87 | | | 500 | | | | |
| Butyl-Acetate | | | 500 | | | | |
| **C 261 (1:2 MOP) | | | 5 | | | | |
| water | 480 | | | | | | |
| BAYGEN® Top U 01 | | | | 1000 | | | 4) 1 curtain coat (approx 18 gr sq,ft) |
| *Solvent Mixture | | | | 350-400 | | | drv overnight in a well ventilated room |
| BAYGEN® Hardener SN 2 | | | | 680 | | | at a room temperature of 45°C |
| Viscosity (DIN CUP 4 mm) | | 30-35" | | 26-28" | | | |
| Total | 1000 | 1040 | 1005 | 1680 | 0 | 0 | |

Comments: ** product from ECKART

before to finishing: buffed leather 2 x 400 paper,

*Solvent Mixture (water free, PU-grade quality)

Buthyl acetate 500 pts.

Ethyl acetate 500 pts.

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.