Finishing

Shoe Upper

CLIENT TFL RECIPE NO. BU 6082

ARTICLE N°5 TANGO BASED ON WE RECIPE NO.

MATERIAL COW SIDE BUFFED GRAIN DATE 18 July 2023
COLOUR TPX 18 - 3946 TECHNICIAN Bruno Parreira

Product	1	2	3	4	5	6	Procedure
LEUKOTAN™ 1093	650						
WATER	300		370				1) 1X ROLLER 40 gr. saft
ACETIC ACID	50						1) 1X ROLLER 40 gr. sqft DRY UNTIL 10%
RODA®Polipearl Micro		300					STAKING MACHINE TO CRACK EFFECT
RODA®Pur 5805/N3		600	500				WET BACK (SEE RECIPE 2ND STAGE)
RODA®Bind TLC 385		100	100				SET OUT/VACUUM
RODA®Feel Microsil			20				AIR DRY, STAKING MACHINE
RODA®Link C 70			10				
							2) 4X ROLLER DESIGN
							3) 3X SPRAY
							PLATE 110ºC
Total	1000	1000	1000	0	0	0	

Comments:

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