# Finishing

## Shoe Upper

| | | | |
|---|---|---|---|
| CLIENT | **TFL** | RECIPE NO. | **BU 6082** |
| ARTICLE | **N°5 TANGO** | BASED ON WE RECIPE NO. | |
| MATERIAL | **COW SIDE BUFFED GRAIN** | DATE | **18 July 2023** |
| COLOUR | **TPX 18 - 3946** | TECHNICIAN | **Bruno Parreira** |

| **Product** | **1** | **2** | **3** | **4** | **5** | **6** | **Procedure** |
|---|---|---|---|---|---|---|---|
| | | | | | | | |
| LEUKOTAN™ 1093 | 650 | | | | | | |
| WATER | 300 | | 370 | | | | 1) 1X ROLLER 40 gr. sqft |
| ACETIC ACID | 50 | | | | | | DRY UNTIL 10% |
| RODA®Polipearl Micro | | 300 | | | | | STAKING MACHINE TO CRACK EFFECT |
| RODA®Pur 5805/N3 | | 600 | 500 | | | | WET BACK (SEE RECIPE 2ND STAGE) |
| RODA®Bind TLC 385 | | 100 | 100 | | | | SET OUT/VACUUM |
| RODA®Feel Microsil | | | 20 | | | | AIR DRY, STAKING MACHINE |
| RODA®Link C 70 | | | 10 | | | | |
| | | | | | | | 2) 4X ROLLER DESIGN |
| | | | | | | | |
| | | | | | | | 3) 3X SPRAY |
| | | | | | | | PLATE 110ºC |
| **Total** | **1000** | **1000** | **1000** | **0** | **0** | **0** | |

**Comments:**

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.