

Finishing Leather Goods



CLIENT TFL
 ARTICLE N°6 SEA
 MATERIAL 1/2 BOVINE Corrected grain
 COLOUR TPX 18-3946

RECIPE NO.
 BASED ON WE RECIPE NO.
 DATE
 TECHNICIAN

BU 6062
 30.08.2023
 Giorgio Giraudò/ Klaus Birkendahl

| Product | 1 | 2 | 3 | 4 | 5 | 6 | Procedure |
|-----------------------------|-------------|-------------|-------------|-------------|-------------|----------|--|
| EUDERM® Driver DE-2 | 50 | | | | | | 1) 1 reverse coat, (aprox 20 g./sq.ft) rest overnight, vacum 50°C/ 2 min, rebuff with paper 500, de-dust |
| Water | 650 | | | | | | |
| EUDERM® Prebottom VE-N | 150 | | | | | | |
| PRIMAL™ FGR | 150 | | | | | | |
| PRESKIN | | | | | | | 2) preskin by reverse coat, on release paper (2-3 g./sq.ft) |
| AQUADERM® FLUID H | | 20 | | | | | |
| ROSILK™ 2229 FM | | 20 | | | | | |
| RODA® LITE Pigmentmix * | | 50 | | | | | |
| ACRYSOL RM 819W | | x | | | | | |
| BAYDERM® FINISH UP-I | | 800 | | | | | |
| BAYDERM® BOTTOM DLV-N | | 100 | | | | | |
| RODA® Cryl 137 | | 100 | | | | | |
| Viscosity 40 sec , cup 4 mm | | | | | | | |
| SKIN | | | | | | | 3) Skin by reverse coat ,on release paper (2-3 g./sq.ft) |
| AQUACAST® BA | | | 950 | | | | |
| EUDERM® X-GRADE SF | | | 50 | | | | |
| AQUADERM® FLUID H | | | 10 | | | | |
| RODA® LITE Pigmentmix* | | | 100 | | | | |
| ACRYSOL™ RM 819W | | | x | | | | |
| Viscosity 30 sec , cup 4 mm | | | | | | | |
| ADHESIVE | | | | | | | 4) Adhesive by reverse coat on leather (6g./sq.ft) |
| AQUACAST® BA | | | | 700 | | | |
| RODACRYL® NP 86 | | | | 300 | | | |
| AQUADERM FLUID H | | | | 10 | | | |
| RODA® LITE Pigmentmix* | | | | 50 | | | |
| AQUADERM® XL 50 | | | | 50 | | | |
| ACRYSOL™ RM 819W | | | | x | | | 5) After transfer coat, 1 spray coat, dry |
| Viscosity 25 sec , cup 4 mm | | | | | | | |
| PRIMAL™ 191 | | | | | 25 | | |
| RODA® Lac WG4 | | | | | 50 | | |
| RODA® Feel N4 | | | | | 75 | | |
| Water | | | | | 850 | | |
| Total | 1000 | 1090 | 1110 | 1110 | 1000 | 0 | |

Comments:
 RELEASE PAPER: BILLIE

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