Finishing





ARTICLE N°6 SEA BASED ON WE RECIPE NO.

MATERIAL 1/2 BOVINE Corrected grain DATE 30.08.2023

COLOUR TPX 18-3946 TECHNICIAN Giorgio Giraudo/ Klaus Birkendahl

EUDERM® Priver PE-C Water Water S	Product	1	2	3	4	5	6	Procedure
EUDERM® Driver PE-C 50 vacum 50°C/ 2 min,rebuff with paper 5 Water 650 vacum 50°C/ 2 min,rebuff with paper 5 Water 650 vacum 50°C/ 2 min,rebuff with paper 5 Water 650 vacum 50°C/ 2 min,rebuff with paper 5 Water 650 vacum 50°C/ 2 min,rebuff with paper 5 Water 650 vacum 50°C/ 2 min,rebuff with paper 5 V				 				
Water								1) 1 reverse coat, (aprox 20 g/sq.ft) rest overnight
EUDERM® Prebottom VE-N PRIMAL™ FGR 150 PRESKIN AQUADERM® FLUID H 20 RODA® LITE Pigmentmix * 30 RODA® LITE Pigmentmix * 40 ROTOR FINISH UP-I 800 BAYDERM® BOTTOM DLV-N RODA® Cryl 137 100 SKIN AQUACAST® BA EUDERM® X-GRADE SF AQUACAST® BA EUDERM® R-LUID H 10 RODA® LITE Pigmentmix * 100 AGUACAST® BA EUDERM® X-GRADE SF AGUACAST® BA BOOAC ** 100 AGRYSOL™ RM 819W Viscosity 30 sec , cup 4 mm ADHESIVE AGUADERM FLUID H 10 RODA® LITE Pigmentmix* AGUADERM® X-LSO AGUADERM X-LSO AGUADERM X-LSO AGUADERM X-LSO AGUADERM X-LSO AGUADERM X-LSO AGUADERM® X-LSO AGRYSOL™ RM 819W Viscosity 25 sec , cup 4 mm PRIMAL™ 191 25 ISODERM IA 300 RODA® Feel N4 Water 850	EUDERM® Driver PE-C	50						vacum 50°C/ 2 min,rebuff with paper 500, de-dust
PRESKIN AQUADERM* FLUID H 20 ROSILK***2229 FM RODA*** LTF Pigmentmix * ACRYSOL*** BA BUDERM* SUTUD H 20 RODA*** Cryl 137 Viscosity 40 sec, cup 4 mm SKIN AQUACAST** BA EUDERM* X-GRADE SF AQUADERM* FLUID H 100 ACRYSOL*** RM 819W X X AQUACAST** BA EUDERM* X-GRADE SF AQUADERM* FLUID H 100 ACRYSOL*** RM 819W X Viscosity 30 sec, cup 4 mm ADHESIVE AQUACAST** BA RODA*** LTF Pigmentmix* AQUACAST** BA AQUADERM* FLUID H 100 ACRYSOL*** RM 819W X Viscosity 30 sec, cup 4 mm ADHESIVE AQUADERM* FLUID H AQUACAST** BA AQUADERM* SUTUD H AQ		650						
PRESKIN AQUADERM® FLUIDH 20 ROSILK ™2229 FM RODA® LITE Pigmentmix * 50 AACRYSOL™ RODA® LITE Pigmentmix * 50 BAYDERM® FINISH UP-I 800 BAYDERM® BOTTOM DLV-N Viscosity 40 sec , cup 4 mm SKIN AQUACAST® BA EUDERM® X-GRADE SF AQUADERM® FLUIDH RODA® LITE Pigmentmix* ACRYSOL™ RM 819W Viscosity 30 sec , cup 4 mm ADHESIVE AQUADERM® FLUIDH AQUADERM® FLUIDH AQUADERM® FLUIDH ADHESIVE AQUADERM® FLUIDH AQUADE	UDERM® Prebottom VE-N	150						
PRESKIN g./sq.ft) AQUADERM® FLUID H 20 ROSILK™2229 FM 20 RODA® LITE Pigmentmix * 50 ACRYSOL RM 819W x BAYDERM® FINISH UP-I 800 BAYDERM® BOTTOM DLV-N 100 RODA® Cryl 137 100 Viscosity 40 sec, cup 4 mm 3)Skin by reverse coat ,on release pagg,/sq.ft) SKIN 3)Skin by reverse coat ,on release pagg,/sq.ft) AQUACAST® BA 950 EUDERM® X-GRADE SF 50 AQUADERM® FLUID H 10 RODA® LITE Pigmentmix® 100 ACRYSOL™ RM 819W x Viscosity 30 sec , cup 4 mm 4)Adhesive by reverse coat on leather AQUACAST® BA 700 RODA® LITE Pigmentmix® 300 AQUACAST® BA 700 RODA® LITE Pigmentmix® 50 AQUACAST® BA 700 RODA® LITE Pigmentmix® 50 AQUACERM® FLUID H 10 RODA® LITE Pigmentmix® 50 AQUADERM® RUIDH 10 RODA® LITE Pigmentmix®	PRIMAL™ FGR	150						
AQUADERM® FLUID H ROSILK™2229 FM 20 ROSILK™2229 FM 20 RACRYSOL RM 819W X BAYDERM® BISHUP-I BAYDERM® FINISH UP-I BAYDERM® BOTTOM DLV-N RODA® Cryl 137 Viscosity 40 sec , cup 4 mm SKIN AQUACAST® BA EUDERM® X-GRADE SF AQUADERM® FLUID H RODA® LITE Pigmentmix® ACRYSOL™ RM 819W Viscosity 30 sec , cup 4 mm ADHESIVE AQUACAST® BA RODACRYL® NP 86 AQUADERM® RUID H RODA® LITE Pigmentmix® AQUADERM® RUID H AQUACAST® BA RODA© LITE Pigmentmix® AQUADERM® RUID H RODA® LITE Pigmentmix® AQUADERM® FLUID H RODA® LITE Pigmentmix® AQUADERM® RUID H RODA® LITE Pigmentmix® AQUADERM® SLISO AQUADERM® SLISO ACRYSOL™ RM 819W Viscosity 25 sec , cup 4 mm PRIMAL™ 191 ISODERM LA 300 RODA® EITH PIGMENTMIX® BSO SSO SSO SSO SSO SSO SSO SS	DDECKIN			 	 			z) preskin by reverse coat, on release paper (z-s
ROSILK™2229 FM	-		20		ļ			g./sq.it)
RODA® LITE Pigmentmix *		+		ļ	ļ	ļi		<u> </u>
ACRYSOL RM 819W BAYDERM® FINISH UP-1 BAYDERM® BOTTOM DLV-N RODA® CTyl 137 Viscosity 40 sec , cup 4 mm SKIN AQUACAST® BA EUDERM® X-GRADE SF AQUADERM® FILID H RODA® LITE Pigmentmix® ACRYSOL™ RM 819W Viscosity 30 sec , cup 4 mm ADHESIVE AQUACAST® BA RODA® LITE Pigmentmix® AQUACAST® BA AQUACAST® BA SODA® LITE Pigmentmix® ACRYSOL™ RM 819W Viscosity 30 sec , cup 4 mm ADHESIVE AQUACAST® BA RODACRYL® NP 86 AQUACAST® BA RODA® LITE Pigmentmix® AQUADERM® FLUID H RODA® LITE Pigmentmix® AQUADERM FLUID H RODA® LITE Pigmentmix® AQUADERM FLUID H RODA® LITE Pigmentmix® AQUADERM FLUID H RODA® LITE Pigmentmix® AQUADERM® SLID H RODA® LITE Pigmentmix® AQUADERM® FLUID H RODA® LITE Pigmentmix® AQUADERM® SLID H RODA® SLID H RO				 	i 	 		
BAYDERM® BOTTOM DLV-N RODA® Cryl 137 Viscosity 40 sec , cup 4 mm SKIN AQUACAST® BA EUDERM® X-GRADE SF AQUADERM® FLUID H RODA® LITE Pigmentmix® ACRYSOL™ RM 819W Viscosity 30 sec , cup 4 mm ADHESIVE AQUACAST® BA RODACRYL® NP 86 AQUADERM FLUID H RODA® LITE Pigmentmix® AQUACAST® BA RODACRYL® NP 86 AQUADERM FLUID H RODA® LITE Pigmentmix 8 AQUADERM FLUID H ADHESIVE AQUADERM FLUID H RODA® LITE Pigmentmix 8 AQUADERM® XL 50 AQUADERM® XL 50 AQUADERM® XL 50 AQUADERM® SL 50 AQUADERM B 319W Viscosity 25 sec , cup 4 mm PRIMAL™ 191 SISODERM LA 300 RODA® Feel N4 Water 850 RODA® Feel N4 Water				ļ	ļ	ļi		
BAYDERM® BOTTOM DLV-N 100		 i			ļ	ļi		
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Viscosity 40 sec , cup 4 mm					ļ			
SKIN	_		100	ļ	ļ	ļ		
SKIN	riscosity 40 sec , cup 4 mm	 		ļ	ļ	ļi		
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EUDERM® X-GRADE SF 50 AQUADERM® FLUID H 10 RODA® LITE Pigmentmix* 100 ACRYSOL™RM 819W x Viscosity 30 sec , cup 4 mm 4)Adhesive by reverse coat on leather ADHESIVE 4)Adhesive by reverse coat on leather AQUACAST® BA 700 RODACRYL® NP 86 300 AQUADERM FLUID H 10 RODA® LITE Pigmentmix* 50 AQUADERM® XL 50 50 ACRYSOL™ RM 819W x Viscosity 25 sec , cup 4 mm x PRIMAL™ 191 25 ISODERM LA 300 50 RODA®Feel N4 75 Water 850	AQUACAST® BA	+		950				6,734.14
RODA® LITE Pigmentmix* ACRYSOL™ RM 819W Viscosity 30 sec , cup 4 mm ADHESIVE AQUACAST® BA RODACRYL® NP 86 AQUADERM FLUID H RODA® LITE Pigmentmix* AQUADERM® XL 50 AQUADERM® XL 50 ACRYSOL™ RM 819W Viscosity 25 sec , cup 4 mm PRIMAL™ 191 PRIMAL™ 191 PRODA® Feel N4 PRODA® Feel N4 PRODA® Feel N4 RODA® Feel N				50	i			
ACRYSOL™RM 819W x x I	AQUADERM® FLUID H			10	 			
Viscosity 30 sec , cup 4 mm ADHESIVE AQUACAST® BA RODACRYL® NP 86 AQUADERM FLUID H RODA® LITE Pigmentmix* AQUADERM® XL 50 AQUADERM® XL 50 ACRYSOL™ RM 819W Viscosity 25 sec , cup 4 mm PRIMAL™ 191 P	RODA® LITE Pigmentmix*			100	 			
ADHESIVE AQUACAST® BA RODACRYL® NP 86 AQUADERM FLUID H RODA® LITE Pigmentmix* AQUADERM® XL 50 AQUADERM® XL 50 ACRYSOL™ RM 819W Viscosity 25 sec , cup 4 mm PRIMAL™ 191 ISODERM LA 300 RODA® Feel N4 Water 4)Adhesive by reverse coat on leather 700 50 50 50 50 50 5) After transfer coat, 1 spray coat, dry 75 Water 850 RODA® Feel N4 850	ACRYSOL™ RM 819W			х				
AQUACAST® BA 700 RODACRYL® NP 86 300 AQUADERM FLUID H 10 RODA® LITE Pigmentmix* 50 AQUADERM® XL 50 50 ACRYSOL™ RM 819W x Viscosity 25 sec , cup 4 mm x PRIMAL™ 191 25 ISODERM LA 300 50 RODA® Feel N4 75 Water 850	/iscosity 30 sec , cup 4 mm							
RODACRYL® NP 86 300 AQUADERM FLUID H 10 RODA® LITE Pigmentmix* 50 AQUADERM® XL 50 50 5) After transfer coat, 1 spray coat, dn ACRYSOL™ RM 819W x Viscosity 25 sec , cup 4 mm 25 ISODERM LA 300 50 RODA® Feel N4 75 Water 850	ADHESIVE	1		ļ	L			4)Adhesive by reverse coat on leather (6g./sq.ft)
AQUADERM FLUID H 10 RODA® LITE Pigmentmix* 50 AQUADERM® XL 50 50 ACRYSOL™ RM 819W x Viscosity 25 sec , cup 4 mm x PRIMAL™ 191 25 ISODERM LA 300 50 RODA® Feel N4 75 Water 850	AQUACAST® BA				700			
RODA® LITE Pigmentmix* 50 AQUADERM® XL 50 50 ACRYSOL™ RM 819W x Viscosity 25 sec , cup 4 mm 25 ISODERM LA 300 50 RODA® Feel N4 75 Water 850	RODACRYL® NP 86			<u> </u>	300			
RODA® LITE Pigmentmix* 50 AQUADERM® XL 50 50 ACRYSOL™ RM 819W x Viscosity 25 sec , cup 4 mm 25 ISODERM LA 300 50 RODA® Feel N4 75 Water 850	AQUADERM FLUID H				10			
ACRYSOL™ RM 819W x Viscosity 25 sec , cup 4 mm 25 PRIMAL™ 191 25 ISODERM LA 300 50 RODA® Feel N4 75 Water 850				<u> </u>	50			
ACRYSOL™ RM 819W x Sec., cup 4 mm x <td< td=""><td>AQUADERM® XL50</td><td> </td><td></td><td> </td><td>50</td><td> </td><td></td><td>5) After transfer coat, 1 spray coat, dry</td></td<>	AQUADERM® XL50			 	50	 		5) After transfer coat, 1 spray coat, dry
PRIMAL™ 191 25 ISODERM LA 300 50 RODA® Feel N4 75 Water 850				 !	х			
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RODA®Feel N4 Water 850	PRIMAL™ 191					25		
Water 850	SODERM LA 300				[50		
	RODA®Feel N4					75		
Total 1000 1000 1110 1110 1000 0	Vater					850		
Total 1000 1000 1110 1110 0								
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Comments:

RELEASE PAPER: BILLIE

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