

Finishing Leather Goods



CLIENT TFL
ARTICLE N°6 SEA
MATERIAL 1/2 BOVINE Corrected grain
COLOUR TPX 18-3946

RECIPE NO.
BASED ON WE RECIPE NO.
DATE
TECHNICIAN

BU 6062
30.08.2023
Giorgio Giraudo/ Klaus Birkendahl

Product	1	2	3	4	5	6	Procedure
EUDERM® Driver PE-C	50						1) 1 reverse coat, (aprox 20 g/sq.ft) rest overnight, vacuum 50°C/ 2 min, rebuffer with paper 500, de-dust
Water	650						
EUDERM® Prebottom VE-N	150						
PRIMAL™ FGR	150						
PRESKIN							2) preskin by reverse coat, on release paper (2-3 g./sq.ft)
AQUADERM® FLUID H		20					
ROSILK™ 2229 FM		20					
RODA® LITE Pigmentmix *		50					
ACRYSOL RM 819W		x					
BAYDERM® FINISH UP-I		800					
BAYDERM® BOTTOM DLV-N		100					
RODA® Cryl 137		100					
Viscosity 40 sec , cup 4 mm							
SKIN							3) Skin by reverse coat ,on release paper (2-3 g./sq.ft)
AQUACAST® BA			950				
EUDERM® X-GRADE SF			50				
AQUADERM® FLUID H			10				
RODA® LITE Pigmentmix*			100				
ACRYSOL™ RM 819W			x				
Viscosity 30 sec , cup 4 mm							
ADHESIVE							4) Adhesive by reverse coat on leather (6g./sq.ft)
AQUACAST® BA				700			
RODACRYL® NP 86				300			
AQUADERM FLUID H				10			
RODA® LITE Pigmentmix*				50			
AQUADERM® XL 50				50			5) After transfer coat, 1 spray coat, dry
ACRYSOL™ RM 819W				x			
Viscosity 25 sec , cup 4 mm							
PRIMAL™ 191					25		
ISODERM LA 300					50		
RODA®Feel N4					75		
Water					850		
Total	1000	1090	1110	1110	1000	0	

Comments:

RELEASE PAPER: BILLIE

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.