

**Wet End - Process Formulation (RETAN)**



N°1 DANDELION WET END.xlsx		<b>Date:</b>	<b>19-Jun-2023</b>
		<b>Technician:</b>	<b>Tempesti</b>
<b>Company:</b>	TFL	<b>Trial - N°:</b>	
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Color:</b>	13-0758
<b>Aim of Trial:</b>		<b>Piece count:</b>	
<b>Project - N°:</b>	n° 1 DANDELION	<b>Substance:</b>	1,1-1,2
<b>Material:</b>	calf wb France	<b>Weight:</b>	
<b>% refer to:</b>	Shaved Weight	<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35°C			
		0,50		PELTEC ADN			30	
				Drain				
		100,00		Water	30°C			
		2,00		TANIGAN PAK			20	Ph=4,7
		7,00		LEUKOTAN 1093			60	Ph=6,3
		6,00		LUBRITAN SPE				
		30,00		TANIGAN MB-O				
		6,00		RETINGAN RLF			60	
		2,00		TANIGAN PR				
		x		colore			180	
		150,00		Water	50°C		10	
		5,00		CORIPOL DX1202				
		3,00		CORIPOL WKN			60	
		4,00		LEVOTAN RP			30	
		1,00		Formic Acid			15	
		2,00		Formic Acid			30	Ph = 3,6
				Drain				
		200,00		Water	20°C			
				Drain				
				SettinG Out, Vacuum Dry 45°C 240'				
				Hang Till dry				

<b>Mechanical Operation:</b>	<b>Process Information:</b>
	<b>Running Time:</b>
	<b>8 hrs 15 min</b>

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..