

Wet End - Process Formulation (RETAN)



N°10 GRAY.xlsx		Date:	19-Jul-2023
		Technician:	Albiero Mattia
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods		
Aim of Trial:	SHOE UPPER LOW CHROME		
Project - N°:	N° 10 GRAY		
Material:			
% refer to:	shaved		
	Trial - N°:	Color:	TPX 13-0403
	Piece count:	Substance:	1,2-1,3
	Weight:	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35			
		0,50		BORRON SAF			10	
		5,00		Chrome 26/33			60	
		0,30		CROMENO FBQ-N			120	
				Automatic o/n				
				IN THE MORNING			5	pH=3,8
Drain								
		100,00		Water	30			
		2,00		CORIPOL AT				
		10,00		CORIPOL WKN				
		6,00		DRYWALK IN				
		1,50		CORIPOL SG				
		5,00		SELLATAN AG liq				
		2,00		MAGNOPAL DP			60	
		0,20		Sodium bicarbonate			20	pH=5,6
		1,00		TANIGAN RFS				
		1,00		INVADERM LU				
		2,00		SELLASOL TN				
		2,00		BAYKANOL SL				
		2,00		SELLA FIN WHITE T				
		2,50		SELLA STAR SAHARA				
		0,08		SELLA SET BROWN M				
		0,02		SELLA FAST GREY A			30	
		5,00		MAGNOPAL PGN				
		5,00		BAYTIGAN AR				
		6,00		MAGNOPAL IPF			30	
		7,00		SELLATANB MBS				
		7,00		SELLATAN EV				
		5,00		SELLATAN TMC			60	
		150,00		Water	50			
		2,00		Formic acid			20	
		2,00		Formic acid			40	pH=3,7
Drain								
		200,00		Water	20		10	
Drain								
		200,00		Water	30			
		0,01		SELLA SET BROWN M				
		0,01		SELLA FAST GREY A				
		1,00		SELLA FIN WHITE T			15	
		0,50		Formic acid			15	
Drain								
		200,00		Water	20			
		200,00		Water	20			
		2,00		Novaltán AL			20	
Drain								
		200,00		Water	20		10	
Drain								

Mechanical Operation:	Process Information:
SET OUT - VACUUM DRY 45° 3 min	
	Running Time: 8 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.