Wet End - Process Formulation (RETAN)



N¡aĭ1 NILE BLUE TAN	INAGE.xlsx	Date:	26-Jun-2023
		Technician:	
Company:	TFL		
Type of Leather:		Trial - N°:	
Aim of Trial:	deliming and tannage for FREE METAL with low BPS/BPF	Color:	
		Piece count:	
Project - N°:	11 NILE BLUE	Substance:	
Material:	16-20 kg calf	Weight:	
% refer to:	pelt weight (if possible ugualized 3,8-4mm)	Drum - N°:	

	130,00 0,40 0,10 0,20 50,00 0,10 2,00 0,80	in kg	water水 DERMASCAL® CD BORRON® DNC sodium metabisulfite亚硫酸钠 water水	in °C 30°C	(1 : x)	in min	
	0,40 0,10 0,20 50,00 0,10 2,00		DERMASCAL® CD BORRON® DNC sodium metabisulfite亚硫酸钠				
	0,10 0,20 50,00 0,10 2,00		BORRON [®] DNC sodium metabisulfite亚硫酸钠				
	0,20 50,00 0,10 2,00		sodium metabisulfite亚硫酸钠				1
	50,00 0,10 2,00				i	30	
	0,10 2,00		waterzk				drain 控水
	0,10 2,00			30°C			4144
	2,00		BORRON® DNC				
			DERMASCAL® CD				
			DERMASCAL® F			60	pH: 8,2-8,4 sez. clean
			BETWING TE				1 / /
			DERMASCAL® CD				
	0,50		OROPON® MT				
	0,10		BORRON® DNC			30	
	0,10		BORRON BIVO			- 00	drain控水
	150.00		waterzk	20°C		5	uranij 1./j
	.00,00		Waterijk				drain控水
	150.00		water7k	20°C		5	drainj_E/jt
	,		Water/jt				drain控水
	50.00		waterzk	20°C			
			salt盐				
			CORIPOL® DX-1202			20	Bè: 7-8
	,		001111 02 271 1202				
	0,50		sodium chlorite次氯酸钠		01:10	30	
	0,80		formic acid 85%甲酸		01:10	30	
	1,10		sulfuric acid硫酸		01:10	180	automatic night自动过夜
							pH: 3,2-3,5
	0,50		sodium hyposulfite硫代硫酸钠			20	
	3,00						
						120	
	25,00		TANIGAN® MBO LIQ			120	
	0,30		PREVENTOL® U-Tec G			30	
	1,00						
	25,00		TANIGAN® MBO LIQ			480	automatic night自动过夜
				40°C			3
	0,15					40	
							drain
	100,00		water水	25°C			
	0,30		BORRON® Z			5	
							drain
tion:				Proces	s Informati	on:	
	tion:	150,00 150,00 50,00 8,00 0,20 0,50 0,50 3,00 0,50 25,00 1,00 25,00 40,00 0,15 100,00 0,30	150,00 150,00 50,00 8,00 0,20 0,50 0,80 1,10 0,50 3,00 0,50 25,00 0,30 1,00 25,00 40,00 0,15 100,00 0,30	150,00 water水	150,00 water水 20°C 150,00 water水 20°C 50,00 water水 20°C 8,00 salt盐 CORIPOL® DX-1202 0,50 sodium chlorite次氯酸钠 0,80 formic acid 85%甲酸 sulfuric acid硫酸 0,50 sodium hyposulfite硫代硫酸钠 3,00 TANIGAN® RFS CORIPOL® DX-1202 25,00 TANIGAN® MBO LIQ PREVENTOL® U-Tec G CORIPOL® DX-1202 1,00 CORIPOL® DX-1202 25,00 TANIGAN® MBO LIQ 0,30 PREVENTOL® U-Tec G CORIPOL® DX-1202 25,00 TANIGAN® MBO LIQ 40,00 water水 40°C 0,15 oxilic acid草酸 100,00 water水 25°C 0,30 BORRON® Z	150,00 water水 20°C 150,00 water水 20°C 50,00 water水 20°C 8,00 salt盐 CORIPOL® DX-1202 0,50 sodium chlorite次氯酸钠 01:10 1,10 sulfuric acid 685% 甲酸 01:10 1,10 sulfuric acid 685% 甲酸 01:10 0,50 sodium hyposulfite硫代硫酸钠 01:10 0,50 sodium hyposulfite硫代硫酸钠 01:10 0,50 CORIPOL® DX-1202 25,00 TANIGAN® RFS 0,30 PREVENTOL® U-Tec G 1,00 CORIPOL® DX-1202 25,00 TANIGAN® MBO LIQ 25,00 TANIGAN® MBO LIQ 40,00 Water水 40°C 0,15 oxilic acid 草酸 100,00 Water水 25°C 0,30 BORRON® Z	150,00 water水 20°C 5 150,00 water水 20°C 5 50,00 water水 20°C 5 8,00 salt盐

Running Time: 20 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.

application..