



Wet End - Process Formulation (RETAN)

N°13 PANTO WET END.xlsx				Date:	5-Jul-2023
				Technician:	
Company:	TFL			Score:	Select Score
Type of Leather:	Shoe Upper & Leather Goods			Trial - N°:	
Aim of Trial:	PANTO			Color:	
Project - N°:				Piece count:	
Material:	WET-BLUE			Substance:	1,2/1,4
% refer to:	Shaved			Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35			
		0,30		Formic Acid		10	40	pH:
Drain								
		100,00		Water	35			
		4,00		TANNESCO HN Liq				
		2,00		Chrome 33			120	pH:3,8/4,0
	+	2,00		SELLASOL NG GRAN			30	
		2,00		Sodium Formate			30	
		0,80		Sodium Bicarbonate				
		2,00		LEVOTAN L				
	+	2,00		MAGNOPAL DP		3	90	pH; 5,0/5,5
Drain								
		200,00		Water	30		10	
Drain								
		50,00		Water	30			
		2,00		BAYKANOL TF-2N C01			10	
	+	2,00		SELLA FAST		10	30	
	+	3,00		LEUKOTAN 1093		3		
		6,00		MAGNOPAL PGN				
		4,00		LEVOTAN L			30	
	+	10,00		TANIGAN MB-O LIQ				
		4,00		Chestnut				
		4,00		RETINGAN Pure RS			30	
	+	2,00		TANIGAN PR				
				SELLA FAST				
		2,00		SELLA FAST		10	90	
	+	100,00		Water	50		10	
	+	8,00		LEVOTAN XB				
		2,00		LEVOTAN WS		4	60	
	+	0,80		Formic Acid		10	20	
	+	0,80		Formic Acid		10	20	
	+	0,80		Formic Acid		10	20	pH: 3,4/3,6
Drain								
		200,00		Water	30		10	
Drain								
		150,00		Water	30			
		1,00		LEVOTAN WS		4	30	
	+	4,00		chrome 33			90	
Drain								
		200,00		Water	30		10	
Drain								
		200,00		Water	30		10	
Drain								

Mechanical Operation:	Process Information:
	Running Time: 13 hrs 10 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application...