Wet End - Process Formulation (DYEING)

ARTICLE: MORN		***Date:***	
		Technician:	
Company:	**TFL**		
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	
Aim of Trial:		***Color:***	**13-0403**
		Piece count:	**25**
Project - N°:		***Substance:***	**1,10 mm**
Material:	**LAMB CHINA**	***Weight:***	**8,200 kg**
% refer to:	**DRY WEIGHT**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		800,00		WATER	40			
		1,00		BORRON SAF				
		1,50		SELLASOL NG LIQ			60	DRAIN WASH
		300,00		WATER	45			
		3,00		CROMENO BF			20	PH=5,5
		6,00		MAGNOPAL DP			30	
		2,00		INVADERM LU			10	
		0,1		SELLA FAST BROWN HE-M				
		0,40		SELLA FAST GREY RLN 02				
		0,70		SELLA FAST BEIGE E			30	
		400,00		WATER	60			
		3,00		CORIPOL EF-N				
		6,00		MAGNOPAL RHN				
		6,00		MAGNOPAL IPF			60	
		10,00		LEUKOTAN 1093 NW			30	
		10,00		MAGNOPAL KC			30	
		1,00		ACETIC ACID			10	
		3,00		FORMIC ACID 85%			3X10+60	DRAIN WASH
		600,00		WATER	50			
		1,00		FORMIC ACID 85%			10	
		1,00		CORIPOL K			30	DRAIN WASH

Mechanical Operation:	***Process Information:***	
HORSE UP OVERNIGHT , ,VACUUM DRY 90" 40C°		
	Running Time:	**5 hrs 20 min**

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
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