



Wet End - Process Formulation (RETAN)

N°15 PRISM PINK.xlsx		Date:	19-Jul-2023
		Technician:	Albiero Mattia
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	SPLITS	Color:	TPX 14-2311
Project - N°:	15 PRISM PINK	Piece count:	
Material:		Substance:	1,4-1,5
% refer to:	SHAVED	Weight:	20,000 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water	35			
		0,50		Oxalic acid				
		0,20		BORRON DNC			60	pH=3,3
Drain								
		200,00		Water	35			
		0,30		Formic acid			15	
		2,50		TANNESCO CPR liq			15	
		5,00		BAYCHROME FD				
		1,00		CORIPOL DX-1202			60	
		50,00		Water	40			
		0,50		CROMENO FBQ-N			180	
				Automatic o/n				
				IN THE MORNING			5	pH=4,8
Drain								
		200,00		Water	35			
		2,00		Sodium formate				
		1,00		Sodium bicarbonate			90	pH=6,1
Drain								
		300,00		Water	20		10	
Drain								
		50,00		Water	20			
		2,00		SELLASOL NG gran				
		2,00		TANIGAN PR			10	
		3,00		SELLASOL CR liq			20	
		1,00		INVADERM LU				
		0,50		Ammonia			10	
		2,00		SELLASOL TN				
		0,50		BORRON NF				
		0,23		SELLA FAST RED 2B				
		0,05		SELLA SET RED H				
		2,00		SELLA FIN WHITE T				
		0,05		SELLA FAST YELLOW 4GL			60	
		2,00		MAGNOPAL VA			30	
		6,00		CORIPOL DX-1202				
		4,00		CORIPOL SV			90	
		200,00		Water	50		30	
		1,50		Formic acid			30	
		1,50		Formic acid			30	pH=3,5
Drain								
		200,00		Water	20		10	
Drain								
		100,00		Water	20			
		0,50		INVADERM LU				
		0,50		Ammonia			5	
		1,00		SELLA FIN WHITE T				
		0,04		SELLA FAST RED 2B				
		0,01		SELLA FAST YELLOW 4GL			20	
		100,00		Water	50			
		0,50		Formic acid			30	
Drain								
		200,00		Water	20		10	
Drain								

Mechanical Operation:	Process Information:
SET OUT - VACUUM DRY 4 min 50°	
	Running Time: 13 hrs 40 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..