

Wet End - Process Formulation (RETANNING)



ARTICLE : MINERAL		Date:	30-Jun-2023
		Technician:	ROMANO GIUSEPPE
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	
Project - N°:	MINERAL	Piece count:	25
Material:	LAMBS CHINA	Substance:	1,10 mm
% refer to:	shaved weight	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00		WATER	50			
		1,50		BORRON SE				
		2,00		acetic acid				
		2,00		BORORN Z				
		1,00		OXALIC ACID			90	DRAIN -WASH
		150,00		WATER	40			
		0,50		FORMIC ACID 85%			15	PH=3,2
		5,00		chrome alum			30	
		3,00		X CROME FD			40	
		5,00		TANNESCO HN GRAN			60	
		4,00		TANNESCO FC			180	OVER NIGHT IN THE MORNIG
								DRAIN-WASH
		150,00		WATER	40			
		2,00		CROMENO BF			20	
		0,50		sodium bicarbonate			30	PH=5,8
		5,00		RETINGAN R7			50	DRAIN -WASH
		100,00		WATER	50			
		5,00		SELLASOL HFN-F GRAN				
		5,00		SELLASOL FSU GRAN				
		5,00		SELLASOL NG			45	
		5,00		RETINGAN R12			40	
		2,50		CORIPOL DX1202				
		2,50		CORIPOL UFB/W				
		2,00		CORIPOL GF				
		1,00		CORIPOL ICL				
		1,00		BORORN SAF			60	
		10,00		TANIGAN MB-O LIQ			30	
		4,00		RETINGAN RLF			30	
		10,00		SELLASOL HFN-F GRAN			60	
		100,00		WATER	60			
		3,00		FORMIC ACID 85%			3X10+60	DRAIN -WASH

Mechanical Operation:	Process Information:
HORSE UP OVERNIGHT ,HANG TO DRY	
	Running Time: 13 hrs 00 min

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