

Wet End - Process Formulation (RETAN)



N°17 LIME PUNCH WET END.xlsx

Date: 4-Jul-2023
Technician: Tempesti

Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	white
Aim of Trial:	metal free GTA free low BPF/S	Piece count:	
Project - N°:	17 LIME PUNCH	Substance:	1,1-1,2
Material:	calf pretanned TANIGAN MB-O	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	30°C			
		1,00		CORIPOL ICL				
		0,30		PELTEC ADN			30	
drain								
		80,00		water	30°C			
		4,00		TANIGAN RFS				
		1,00		sodium formate				
		1,00		sodium bicarbonate			20	
		3,00		LEVOTAN WS				
		4,00		CORIPOL LEO				
		6,00		CORIPOL WKN			20	
		6,00		RETINGAN RLF				
		30,00		TANIGAN MB-O				
		15,00		mimosa				
		1,00		BORRON Z			20	
		2,00		TANIGAN SR				
		1,00		TANIGAN PR				
		x		SELLAFAST dyestuffs			20	
		5,00		LEVOTAN RP			240	automatic
		100,00		water	45°C			
		1,00		formic acid			10	
		1,00		formic acid			30	
drain wash								
		50,00		water	45°C			
		8,00		CORIPOL LEO				
		8,00		CORIPOL DX1202				
		8,00		CORIPOL WKN				
		2,00		LEVOTAN WS				
		1,00		CORIPOL ICL			30	
		3,00		DRYWALK POL			60	
		1,00		formic acid			30	
drain								
		300,00		water	20°C			
		1,50		oxalic acid			3	
drain								

Mechanical Operation:	Process Information:
set out, vacuum dry 60" at 40°C	
	Running Time: 8 hrs 33 min

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