

Wet-End Leather Goods



RECIPE NO.

CONTINUED

Process	%	kg	Product	Time	Comments
Drain					
	200		water,30°C	10'	
Drain					
	50		water,30°C		
NEUTRALISATION	3		SELLASOL® NG		
	1,5		LEVOTAN® L	45'	Check ph:5.0-5.2 in BCG to Deep Blue
	3		MAGNOPAL® PGN	30'	
RETANNING	5		TANIGAN® MB-O LIQ		
	3		GS POWDER		
	2		TANIGAN® DS-O		
	2		RETINGAN® R7	30'	
DYEING	3,1		SELLA® FAST BROWN HH150		
	0,01		SELLA® FAST ORANGE A		
	0,075		SELLA® FAST YELLOW A		
	2		BAYKANOL® SL	45'	Check for dye penetration
	3		LEVOTAN® X-BIOMER P LIQ	20'	
	150		water,50°C		
FATLIQUORING	5		CORIPOL® SLG-I		
	3		CORIPOL® WKN		
	3		DRYWALK® IN		
	2		CORIPOL® AT		
	1		CORIPOL® ICL		
	0,3		SELLA® TEC CS NEW		
	0,5		BORRON® SAF	In 2Feeds	
	0,1		Preservative	20'+60'	
	2		LEVOTAN® RP	20'	
FIXING	3		Formic acid	3*10'+45'	Check ph: 3.8-4.0 Check for bath exhaustion
Drain					
	200		water,30°C	10'	
Drain					
	200		water,30°C		
TOP FATLIQUORING	2		CORIPOL® SLG-I		
	2		CORIPOL® WKN		
	1		LEVOTAN® WS		
	0,5		CORIPOL® AT	30'	
FIXING	1		Formic acid	10'+30'	
Drain					
	200		water,35°C	10'	
Drain					
					Cool Horse Pile O/N. Next day do Samm/ Sett /Hook to dry/Then Molisa to reqd softness/ then Dry shaving at 0.7 mm & dry mill it for 2 hrs
			L BPS/F - 42 ppm		

Comments: