

Wet End - Process Formulation (RETAN)



N°20 GOLDEN WET END.xlsx		Date:	26-Jun-2023
		Technician:	Tempesti
Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	13-0939
Aim of Trial:		Piece count:	
Project - N°:	20 GOLDEN	Substance:	0,8-0,9
Material:	calf wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,80		PELTEC ADN			30	
drain								
		100,00		water	40°C			
		2,00		CORIPOL DX1202				
		1,00		CORIPOL ICL			10	
		4,00		RETINGAN RLF			20	
		6,00		TANNESCO HN				
		6,00		CHROMOSAL B			60	
		2,00		sodium formate			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,30		sodium bicarbonate				
		2,00		CORIPOL DX1202				
		4,00		LUBRITAN SPE			40	pH: 4,6-4,8
drain wash								
		100,00		water	30°C			
		6,00		RETINGAN RLF			30	
		5,00		LUBRITAN SPE			20	
		12,00		TANIGAN MB-O				
		2,00		BAYKANOL TF-2N C01				
		2,00		TANIGAN SR			20	
		x		SELLAFast dyestuffs			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		6,00		CORIPOL DX1202				
		6,00		CORIPOL WKN				
		1,00		RODA OIL 1449			60	
		6,00		LEVOTAN RP			30	
		0,50		formic acid			30	
drain								

Mechanical Operation:	Process Information:
set out, vacuum dry 60" at 40°C	
	Running Time: 9 hrs 50 min

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 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..