



**Wet End - Process Formulation (RETAN)**

N°21 WARM SAND.xlsx		<b>Date:</b>	<b>25-Jul-2023</b>
		<b>Technician:</b>	<b>Mattia Albiero</b>
<b>Company:</b>	<b>TFL</b>		
<b>Type of Leather:</b>	<b>Shoe Upper &amp; Leather Goods</b>	<b>Trial - N°:</b>	
<b>Aim of Trial:</b>	<b>WARM SAND</b>	<b>Color:</b>	<b>TPX 15-1214</b>
<b>Project - N°:</b>		<b>Piece count:</b>	<b>6 SIDES</b>
<b>Material:</b>	<b>WB USA Bovine</b>	<b>Substance:</b>	<b>0,8-0,9</b>
<b>% refer to:</b>	<b>Shaved</b>	<b>Weight:</b>	<b>14,400 kg</b>
		<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35°			
		0,20		Formic Acid				
		2,00		CORIPOL GLH			30	Ph=3,5
				Drain				
		100,00		Water	35°			
		3,00		CORIPOL VS/E				
		2,00		CORIPOL GLH				
		3,00		CORIPOL ALF			20	
		2,00		Sodium Formate			30	Ph=6,1
		1,50		Sodium Bicarbonate			120	Ph=6,5
		8,00		SELLATAN MBS			20	
		2,00		SELLASOL TN				
		1,00		INVADERM LU			10	
		2,00		SELLA STAR DESERT			120	
		100,00		Water	55°			
		5,00		LEVOTAN LB				
		10,00		CORIPOL WKN				
		0,50		LEVOTAN WS			60	
		1,50		Formic Acid			20	
		1,50		Formic Acid			40	
				Drain				
		200,00		Water			10	
				Drain				
				Horse up, setting out				
				Vacuum dry 50°x 3min				
				Hang till dry				

<b>Mechanical Operation:</b>	<b>Process Information:</b>
	<b>Running Time:</b>
	<b>8 hrs 00 min</b>

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..