



Wet End - Process Formulation (RETANNING)

ARTICLE: WILD ORCHID		Date:	
		Technician:	
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	16-1332
Project - N°:		Piece count:	25
Material:	LAMBS CHINA	Substance:	1,10 mm
% refer to:	shaved weight	Weight:	18,000 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		80,00		WATER	55			
		2,00		CORIPOL DX 1202				
		1,00		CORIPOL A				
		2,00		CORIPOL EF-N				
		3,00		MAGNOPAL IPF				
		3,00		SELLASOL PURE M				
		4,00		LEVOTAN L			60	
		6,00		LEVOTAN RP			30	
		3,00		MAGNOPAL PGN			20	
		100,00		ACQUA	55			
		1,00		ACIDO FORMICO 85%			30	DRAIN WASH
		200,00		WATER	50			
		1,00		SELLAFast BROWN HF-R			20	
		1,00		ACIDO FORMICO 85%			30	DRAIN WASH

Mechanical Operation:	Process Information:
HORSE UP OVERNIGHT ,VACUUM 90" 40C° -EMBOSSSED	
	Running Time: 3 hrs 10 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..