## *Wet End - Process Formulation (RETAN)*

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|---|---|---|---|
| *N°25 CASHEW.xlsx* | | ***Date:*** | **1-Sep-2023** |
| | | ***Technician:*** | **Filippo Groppo** |
| ***Company:*** | **TFL** | | |
| ***Type of Leather:*** | **Furniture Leather** | ***Trial - N°:*** | |
| ***Aim of Trial:*** | **SPLIT SEAT EMBOSSED** | ***Color:*** | **17-1137** |
| | | ***Piece count:*** | |
| ***Project - N°:*** | **25 CASHEW** | ***Substance:*** | **1,80 mm** |
| ***Material:*** | **cow splits** | ***Weight:*** | |
| ***% refer to:*** | **shaved weight** | ***Drum - N°:*** | |

| *Operation* | *Add* | *%* | *Weight in kg* | *Product* | *Temp. in °C* | *Dilution (1 : x)* | *Time in min* | *Control* |
|---|---|---|---|---|---|---|---|---|
| | | 200,00 | | water | 35 | | | |
| | | 0,30 | | formic acid | | | | |
| | | 0,30 | | BORRON DNC | | | 40 | pH= 3 |
| drain - wash | | | | | | | | |
| | | 100,00 | | water | 20 | | | |
| | | 2,00 | | salcromo 26/33 | | | 60 | |
| | | 2,00 | | sodium formate | | | | |
| | | 1,60 | | sodium bicarbonate | | | 120 | pH=5.8 |
| | | 1,50 | | CORIPOL ICL | | | | |
| | | 0,50 | | CORIPOL AT | | | | |
| | | 5,00 | | SELLASOL BC/7 | | | | |
| | | 10,00 | | TANIGAN MB-O liq. | | | 60 | |
| | | 5,00 | | BAYTIGAN AR | | | 60 | |
| | | 0,50 | | ammonia | | | | |
| | | 0,50 | | BORRON NF polv. | | | | |
| | | 2,00 | | SELLASOL TN | | | | |
| | | 1,40 | | SELLA FAST ORANGE 2GC | | | | |
| | | 1,60 | | SELLA FAST BROWN HF-G | | | 180 | |
| | | | | Automatic O/N | | | | |
| | | | | In the morning | | | 5 | check section |
| | | 200,00 | | water | 55 | | 10 | |
| | | 1,50 | | MAGNOPAL TGR | | | | |
| | | 2,00 | | CORIPOL SLG | | | | |
| | | 0,50 | | sorbitolo | | | | |
| | | 5,00 | | CORIPOL DX-1202 | | | 90 | |
| | | 1,50 | | formic acid | | | 20 | |
| | | 1,50 | | formic acid | | | 30 | |
| drain - wash | | | | | | | | |
| | | 150,00 | | water | 30 | | | |
| | | 1,50 | | BAYTIGAN BOTTOM 43158 | | | 20 | |
| | | 1,00 | | formic acid | | | 20 | |
| drain - wash | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

| ***Mechanical Operation:*** | ***Process Information:*** | |
|---|---|---|
| set out, vacuum dry 360" at 52°C | | |
| | ***Running Time:*** | **11 hrs 55 min** |

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