Wet End - Process Formulation (RETAN)



N°26 NUT WET END.xl	sx	Date:	4-Aug-2023	
		Technician:	Joan Carles París	
Company:	TFL SS 25	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	WE 33/2023	
Aim of Trial:		Color:	tpx 17-1137	
		Piece count:	6 sides	
Project - N°:	NUT	Substance:	1,1-1,2 mm	
Material:	WW PRETANNED 6 SIDES	Weight:	18.2 KG	
% refer to:	SHAVED	Drum - N°:		

DRAIN		200,00 0,20 0,20 0,20 150,00 0,30 3,00 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00	in kg #WERT!	WATER SODIUM METABISULFITE BORRON SAF WATER FORMIC ACID SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP CORIPOL WKN	in °C 30 25 25	(1:x)	45' 10' 45' 30' 20' 60'	pH 3,2
DRAIN	+ + + + + + + + + + + + + + + + + + + +	0,20 0,20 150,00 0,30 3,00 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		SODIUM METABISULFITE BORRON SAF WATER FORMIC ACID SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP	25		10' 45' 30' 20' 60'	
DRAIN	+ + + + + + + + + + + + + + + + + + + +	0,20 0,20 150,00 0,30 3,00 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		SODIUM METABISULFITE BORRON SAF WATER FORMIC ACID SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP	25		10' 45' 30' 20' 60'	
DRAIN	+ + + + + + + + + + + + + + + + + + + +	0,20 150,00 0,30 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		BORRON SAF WATER FORMIC ACID SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP			10' 45' 30' 20' 60'	
DRAIN	+ + + + + + + + + + + + + + + + + + + +	0,30 3,00 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		FORMIC ACID SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP			45' 30' 20' 60'	
DRAIN	+ + + + + + + + + + + + + + + + + + + +	0,30 3,00 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		FORMIC ACID SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP			45' 30' 20' 60'	
DRAIN	+ + + + + + + + + + + + + + + + + + + +	0,30 3,00 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		FORMIC ACID SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP			45' 30' 20' 60'	
DRAIN	+ + + + + + + + + + + + + + + + + + + +	3,00 3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		SELLATAN WLG liq. CORIPOL LEO SODIUM FORMIATE SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP	25		30' 20' 60'	
DRAIN	+	3,00 1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		CORIPOL LEO SODIUM FORMIATE SELLASOL NG Iiq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP	25		20' 60'	pH 5
DRAIN	+	1,50 2,00 0,70 100,00 5,00 2,00 4,00 2,00		SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP	25		60'	pH 5
DRAIN	+	2,00 0,70 100,00 5,00 2,00 4,00 2,00		SELLASOL NG liq SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP	25		60'	pH 5
DRAIN	+	0,70 100,00 5,00 2,00 4,00 2,00		SODIUM BICARBONATE WATER LEVOTAN HPP MAGNOPAL DP	25		60'	pH 5
		100,00 5,00 2,00 4,00 2,00		WATER LEVOTAN HPP MAGNOPAL DP	25			P -
		5,00 2,00 4,00 2,00		LEVOTAN HPP MAGNOPAL DP	25			
		5,00 2,00 4,00 2,00		LEVOTAN HPP MAGNOPAL DP				
		2,00 4,00 2,00		MAGNOPAL DP				
		4,00 2,00				ı	30'	
	+	2,00						
	+			CORIPOL A			30'	
		10,00		TANIGAN DS-O Liq				
		5,00		SELLATAN TMC				
		1,00		CORIPOL SLG			60'	
	+	10,00		TANIGAN MB-O Liq				
		5,00		SELLATAN TMC				
		10,00		SELLASOL PURE H LIQ.			60'	
	+	10,00		TANIGAN MB-O Liq				
		6,00		SELLASOL PURE RS				
		1,00		SELLASOL TN				
		1,50		SELLAFAST BROWN HG				
		0,40		SELLAFAST BROWN H				
		0.20		BORRON ST				1
		0,15		ERGHA GM 3034BR		run o	ver night	
	+	50,00		WATER	35			
		3,00		FORMIC ACID		2	X10'+30'	Ph 3,8
		-,						-,-
								1
					continue i	next page		
Mechanical Operation:					Proces	s Informati	ion:	

Running Time:

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application.