Wet End - Process Formulation (RETAN)

N°27 STRING WET END.xlsx		***Date:***	**3-Jul-2023**
		Technician:	**Grosch**
Company:		***Score:***	**Select Score**
Type of Leather:	**Select Article**	***Trial - N°:***	**G 921**
Aim of Trial:	**27 - STRING - Nubuck hidro stampato**	***Color:***	
		Piece count:	**6/2**
Project - N°:		***Substance:***	**1,3/1,5**
Material:	**WET-BLUE sh**	***Weight:***	**20,500 kg**
% refer to:	**wet-blue SH**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		200,00	***41,000***	Water	35			
		0,30	***0,062***	Formic Acid		*10*	20	pH:3,2
Drain								
		100,00	***20,500***	Water	35			
	+	2,00	***0,410***	TANIGAN PAK				
		2,00	***0,410***	Sodiium Formate			30	
	+	0,80	***0,164***	Sodium Bicarbonate			30	
	+	1,00	***0,205***	MAGNOPAL DP		*3*	10	
	+	2,00	***0,410***	Levotan PS		*3*	90	pH; 5,0/5,5
Drain								
		200,00	***41,000***	Water	30		10	
Drain								
		50,00	***10,250***	Water	30			
		6,00	***1,230***	MAGNOPAL PGN			30	
	+	15,00	***3,075***	TANIGAN MB-O		*1*		
		5,00	***1,025***	RETINGAN Pure RS				
		2,00	***0,410***	BAYKANOL TF-2N C01			20	
	+	1,50	***0,308***	Sellasol TN Gran				
		4,00	***0,820***	BAYGENAL GREY L-NG				
		0,50	***0,103***	SELLA SET BROWN M			90	Ø
	+	100,00	***20,500***	Water	50		10	
	+	2,00	***0,410***	Leukotan 1093		*3*	20	
	+	10,00	***2,050***	LEVOTAN PS		*4*	60	
	+	1,00	***0,205***	Formic Acid		*10*	20	
	+	1,00	***0,205***	Formic Acid		*10*	20	
	+	1,30	***0,267***	Formic Acid		*10*	20	pH: 3,4/3,6
Drain								
		200,00	***41,000***	Water	30			
		0,50	***0,103***	Borron WP			15	
Drain								
		150,00	***30,750***	Water	30			
	+	3,00	***0,615***	chrome 33			90	
Drain								
		200,00	***41,000***	Water	30		10	
Drain								
		200,00	***41,000***	Water	30		10	
Drain								

Mechanical Operation:	***Process Information:***	
Horse-up, set-out, vacuum dry 180sec@45°C, hang dry, stake		
	Running Time:	**10 hrs 05 min**

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..