



Wet End - Process Formulation (RETAN)

N°28 WHITE WET END.xlsx		Date:	1-Sep-2023
		Technician:	Filippo Groppo
Company:	TFL		
Type of Leather:	Furniture Leather	Trial - N°:	
Aim of Trial:	Upholstery with two tone effect	Color:	White
Project - N°:	28 WHITE	Piece count:	
Material:	cow splits	Substance:	1,3-1,4
% refer to:	shaved weight	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		water	35			
		0,50		BORRON SAF				
		2,00		CORIPOL GLH			90	pH= 4,2
drain - wash								
		100,00		water	20			
		1,50		SELLASOL N liq				
		1,50		Sodium formate			20	pH=4,8
		0,50		Sodium bicarbonate			60	pH=5.4
		1,00		SELLA FIN WHITE T			10	
		6,00		TANIGAN MB-O liq				
		2,00		SELLASOL TN				
		4,00		Tara			20	
		3,00		CORIPOL MK				
		2,00		CORIPOL ESU				
		2,50		CORIPOL A				
		0,30		BORRON SAF			20	
		6,00		TANIGAN MB-O liq				
		3,00		Tara				
		8,00		TANIGAN MB-O liq			30	
		2,00		SELLA FIN WHITE T				
		0,005		SELLA FAST NAVY A				
		0,005		SELLA FAST BLUE BBN				
		0,002		SELLA FAST GREEN 2GB			20	
		3,00		CORIPOL MK				
		2,00		CORIPOL A			20	
		1,00		BORRON Z				
		8,00		TANIGAN MB-O liq			30	
		4,00		MAGNOPAL SOF			180	
				Automatic o/h				
				IN THE MORNING			5	
		150,00		Water	50			
		1,50		Formic acid			30	
		1,50		Formic acid			60	pH= 3,8
drain - wash								
		150,00		Water	50			
		0,30		BORRON SAF				
		1,50		SELLA FIN WHITE T				
		8,00		CORIPOL MK				
		3,00		CORIPOL ESU				
		3,00		CORIPOL A			30	
		1,50		MAGNOPAL TGR			60	
		1,50		Formic acid			90	pH= 3,3
drain - wash								
		200,00		Water	50			
		1,00		SELLA FIN WHITE T			10	
		1,00		Formic acid			40	
drain - wash								
		200,00		Water	20			
		0,20		BORRON Z				
		0,30		Oxalic acid			20	
Drain								

Mechanical Operation:	Process Information:
set out, vacuum dry 360" at 52°C	
	Running Time: 14 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.