

**Wet End - Process Formulation (RETAN)**

Nja28 WHITE WET END.xlsx		Date:	1-Sep-2023
		Technician:	Filippo Groppo
Company:	TFL		
Type of Leather:	Furniture Leather	Trial - N°:	
Aim of Trial:	Upholstery with two tone effect	Color:	White
Project - N°:	28 WHITE	Piece count:	
Material:	cow splits	Substance:	1,3-1,4
% refer to:	shaved weight	Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		water水	35			
		0,50		BORRON® SAF				
		2,00		CORIPOL® GLH			90	pH= 4,2
drain - wash控水水洗								
		100,00		water水	20			
		1,50		SELLASOL® NG LIQ				
		1,50		sodium formate甲酸钠			20	pH=4,8
		0,50		sodium bicarbonate小苏打			60	pH=5.4
		1,00		SELLA® FIN White T			10	
		6,00		TANIGAN® MBO LIQ				
		2,00		SELLASOL® TN				
		4,00		Tara			20	
		3,00		CORIPOL® MK-A				
		2,00		CORIPOL® ESU				
		2,50		CORIPOL® A				
		0,30		BORRON® SAF			20	
		6,00		TANIGAN® MBO LIQ				
		3,00		Tara				
		8,00		TANIGAN® MBO LIQ			30	
		2,00		SELLA® FIN White T				
		0,005		SELLA® Fast Navy A				
		0,005		SELLA® Fast Blue BBN				
		0,002		SELLA® Fast Green 2GB			20	
		3,00		CORIPOL® MK-A				
		2,00		CORIPOL® A			20	
		1,00		BORRON® Z				
		8,00		TANIGAN® MBO LIQ			30	
		4,00		MAGNOPAL® SOF			180	
				Automatic o/n自动过夜				
				IN THE MORNING次日			5	
		150,00		Water水	50			
		1,50		formic acid 85%甲酸			30	
		1,50		formic acid 85%甲酸			60	pH= 3,8
drain - wash控水水洗								
		150,00		Water水	50			
		0,30		BORRON® SAF				
		1,50		SELLA® FIN White T				
		8,00		CORIPOL® MK				
		3,00		CORIPOL® ESU				
		3,00		CORIPOL® A			30	
		1,50		MAGNOPAL® TGR-A			60	
		1,50		formic acid 85%甲酸			90	pH= 3,3
drain - wash控水水洗								
		200,00		Water水	50			
		1,00		SELLA® FIN White T			10	
		1,00		formic acid 85%甲酸			40	
drain - wash控水水洗								
		200,00		Water水	20			
		0,20		BORRON® Z				
		0,30		Oxalic acid			20	
Drain控水								

Mechanical Operation:	Process Information:
set out, vacuum dry 360" at 52°C 伸展, 真空52°C 360秒	
	Running Time: 14 hrs 05 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.