## Wet End - Process Formulation (RETAN)

T	FL	

1000 144 1/ 14ET ELIB			20 1 2000
N°29 MILK WET END.	(ISX	Date:	26-Jun-2023
		Technician:	
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:		Color:	white
		Piece count:	
Project - N°:	29 MILK	Substance:	1,1-1,2
Material:	calf wb	Weight:	
% refer to:	Shaved Weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35°C			
		0,50		PELTEC ADN			30	
				Drain				
		100,00		Water	30°C			
		2,00		TANIGAN PAK	00 0		20	Ph=4,7
		7,00		LEUKOTAN 1093			60	Ph=6,3
		6,00		LUBRITAN SPE			- 00	111 0,0
		25,00		TANIGAN MB-O				
		6,00		RETINGAN RLF			60	
		5,00		BAYKANOL SL			- 00	
		5,00		biossido di titanio			180	
		150,00		Water	50°C		10	
		5,00		CORIPOL DX1202	000		- 10	
		3,00		CORIPOL WKN			60	
		1,00		Formic Acid			15	
		2,00		Formic Acid			30	Ph= 3,6
		2,00		Drain				
		200,00		Water	20°C			
				Drain				
				D 4500 0401				
				SettinG Out, Vacuum Dry 45°C 240'				
				Hang Till dry				
							<del>                                     </del>	
Mechanical Oper	ation:				Proces	s Informati	on:	
					5 - 4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 -			
					Running Time: 7			7 hrs 45 m

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application..