Wet End - Process Formulation (RETAN)



N°30 SUGAR WET END.xlsx		Date: 26-Ju			
		Technician:	Tempesti		
Company:	TFL				
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:			
Aim of Trial:		Color:	white		
		Piece count:			
Project - N°:	30 SUGAR	Substance:	1,3-1,4		
Material:	calf wb	Weight:			
% refer to:	shaved weight	Drum - N°:			

300,00 water	Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
0,80 formic acid			000.00	III KY			(1.X)	m nun	
Description						40°C			
		\rightarrow					ļ	00	
100,00	da e la	\rightarrow	0,30		PELTEC ADN			30	
1,00	arain	\rightarrow	100.00			4000			
1,00						40°C			
4,00									
4,00									
4,00		\rightarrow						20	
2,00 Sodium formate 120 auto morn		\rightarrow							
150,00 water 35°C			2,00		sodium formate			120	automatic
2,00	drain								morning pH: 3,8
1,00 sodium formate 30						35°C			
0,30 Sodium bicarbonate					TANIGAN PAK				
1,00			1,00		sodium formate			30	
3,00 LUBRITAN SPE 40 pH: A drain wash 100,00 water 30°C			0,30		sodium bicarbonate				
100,00 water 30°C			1,00		CORIPOL DX1202				
100,00 water 30°C			3,00		LUBRITAN SPE			40	pH: 4,6-4,8
S,00	drain wash								
4,00			100,00		water	30°C			
4,00			5,00		RETINGAN RLF			30	
4,00								20	
12,00					LEVOTAN RP				
4,00 titanium oxide			12.00					20	
2,00			4,00						
5,00 MAGNOPAL HS 0,02 SELLAFAST ORANGE A 60 100,00 water 50°C drain wash 50°C 30 100,00 water 50°C 5,00 CORIPOL DX1202 5,00 0,50 CORIPOL WKN 90 6,00 LEVOTAN RP 90 drain 30 200,00 water 50°C 5,00 MAGNOPAL HS 10 4QUADERM X-TRA WHITE CR 10					TANIGAN SR				
0,02 SELLAFAST ORANGE A 60 100,00 water 50°C 0,50 formic acid 30 drain wash 100,00 water 50°C 5,00 CORIPOL DX1202 5,00 CORIPOL WKN CORIPOL WKN 90 6,00 LEVOTAN RP 90 0,50 formic acid 30 drain 200,00 water 50°C 5,00 MAGNOPAL HS AQUADERM X-TRA WHITE CR 10									
100,00 water 50°C								60	
0,50 formic acid 30						50°C			
100,00 water 50°C		+ +				1 33 0	İ	30	
100,00 water 50°C	drain wash	+ +	5,55			1	İ		
5,00 CORIPOL DX1202 5,00 CORIPOL WKN 6,00 LEVOTAN RP 90 0,50 formic acid 30 drain 200,00 water 50°C 5,00 MAGNOPAL HS 10 2,00 AQUADERM X-TRA WHITE CR 10	#4011	+ +	100.00		water	50°C			
5,00 CORIPOL WKN 6,00 LEVOTAN RP 90 0,50 formic acid 30 drain 200,00 water 50°C 5,00 MAGNOPAL HS 10 2,00 AQUADERM X-TRA WHITE CR 10		+ +				1 33 0	İ		
6,00 LEVOTAN RP 90 0,50 formic acid 30 drain 200,00 water 50°C 5,00 MAGNOPAL HS 2,00 AQUADERM X-TRA WHITE CR 10		++							
0,50 formic acid 30 drain 200,00 water 50°C 5,00 MAGNOPAL HS 2,00 AQUADERM X-TRA WHITE CR 10								90	
200,00 water 50°C									
200,00 water 50°C 5,00 MAGNOPAL HS 2,00 AQUADERM X-TRA WHITE CR 10	drain	- - 	5,50		ionnio doid			30	
5,00 MAGNOPAL HS 2,00 AQUADERM X-TRA WHITE CR 10	urum	- - 	200.00		water	50°C			
2,00 AQUADERM X-TRA WHITE CR 10		+ +				30 0			
		++				-		10	
		+ +							
drain	drain	++	1,00		IOTHIC acid	_		30	

Mechanical Operation: set out, vacuum dry 200" at 40°C Process Information:

10 hrs 30 min Running Time:

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or

application.