

**Wet End - Process Formulation (RETAN)**



Nº5 TANGO 1ST STAGE.xlsx

**Date:** 18-Sep-2023

**Technician:** Bruno Parreira

<b>Company:</b>	TFL	<b>Trial - N°:</b>	
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Color:</b>	
<b>Aim of Trial:</b>	TANGO 1ST STAGE	<b>Piece count:</b>	
<b>Project - N°:</b>		<b>Substance:</b>	1,4/1,6
<b>Material:</b>	WET-BLUE	<b>Weight:</b>	
<b>% refer to:</b>	Shaved weight	<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		WATER	40			
		1,00		OXALIC ACID				
		0,30		BORRON SAF			40	
DRAIN								
		100,00		WATER	40			
		4,00		TANIGAN DS-O LIQ			10	
		15,00		TANIGAN MB-O LIQ				
		10,00		CHESTNUT			60	
		200,00		WATER	50			
		0,50		FORMIC ACID			30	
DRAIN								

**Mechanical Operation:** REST OVER NIGHT, SET OUT,VACUUM DRY 200°/50°C, DRY, STAKE, BUFF 2X280

**Process Information:**

**Running Time:** 2 hrs 20 min

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