## Wet End - Process Formulation (RETAN)



Nja'5 TANGO 1ST STAGE.xlsx		Date: 18-Sep-2		
		Technician:	Bruno Parreira	
Company:	TFL			
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:		
Aim of Trial:	TANGO 1ST STAGE	Color:		
		Piece count:		
Project - N°:		Substance:	1,4/1,6	
Material:	WET-BLUE	Weight:		
% refer to:	Shaved weight	Drum - N°:		

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	<i>iii</i> ky	WATER水	40	{ <i>i</i> , <i>x</i> )		
		1,00		WATER小 oxilia acid 首略	40			
		0,30		oxilic acid草酸 BORRON <sup>®</sup> SAF			40	
DRAIN控水		0,00		BORRON SAF			40	
DIANITA								
		100,00		WATER水	40			
		4,00		TANIGAN <sup>®</sup> DSO LIQ			10	
		15,00		TANIGAN <sup>®</sup> MBO LIQ				
		10,00		CHESTNUT栗木栲胶			60	
		200,00		WATER水	50			
		0,50		formic acid 85%甲酸			30	
DRAIN控水								
							}	
							}	
							}	
Mechanical Ope	eration:			1	Proces	s Informati	on.	
REST OVER NIC	GHT, SET OL	JT,VACUUM	DRY 200''/5	0°C, DRY, STAKE, BUFF 2X280				
				Runnin	a Time:		2 hrs 20 min	
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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or products are based on the current state of knowledge.

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