Wet End - Process Formulation (RETAN)

N°5 TANGO 2ND STAGE.xlsx

		Date:	**18-Sep-2023**
		Technician:	**Bruno Parreira**
Company:	**TFL**		
Type of Leather:	**Shoe Upper & Leather Goods**	***Trial - N°:***	
Aim of Trial:	**TANGO 2ND STAGE**	***Color:***	
		Piece count:	
Project - N°:		***Substance:***	**1,50 mm**
Material:	**CRUST**	***Weight:***	
% refer to:	**Dry weight**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		600,00		WATER	40			
		2,00		**CORIPOL GF**				
		1,00		**BORRON SAF**				
		1,00		FORMIC ACID			40	
DRAIN								
		200,00		WATER	40			
		4,00		**CORIPOL EF**				
		8,00		**TANNESCO HN LIQ NEW**			60	
		2,00		SODIUM FORMATE			60	AON pH: 3,8/4,0
DRAIN								
		200,00			30			
		4,00		**SELLASOL NG LIQ**				
		2,00		SODIUM FORMATE			30	
		0,50		SODIUM BICARBONATE				
		8,00		**LEVOTAN L**			40	
		10,00		**TANIGAN MB-O LIQ**			30	
		10,00		**SELLATAN TMC**				
		12,00		TARA				
		4,00		**CORIPOL SLG**				
		X	***#WERT!***	SELLAFAST				
		10,00		**SELLASOL PURE M**			60	
		6,00		**MAGNOPAL PGN**			40	
		100,00		WATER	50			
		8,00		**CORIPOL SLG**				
		8,00		**CORIPOL AV**				
		4,00		**CORIPOL EF**				
		1,00		**BORRON SAF**			60	
		2,00		FORMIC ACID			30	
DRAIN/WASH								

Mechanical Operation:	***Process Information:***	
	Running Time:	**7 hrs 30 min**

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