

**Wet End - Process Formulation (RETAN)**



N°6 SEA WET END.xlsx

**Date:** 26-Jun-2023  
**Technician:** Tempesti

<b>Company:</b>	TFL	<b>Trial - N°:</b>	
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Color:</b>	18-3946
<b>Aim of Trial:</b>		<b>Piece count:</b>	
<b>Project - N°:</b>	6 SEA	<b>Substance:</b>	1-1,1
<b>Material:</b>	calf wb	<b>Weight:</b>	
<b>% refer to:</b>	shaved weight	<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		0,80		PELTEC ADN			30	
drain								
		100,00		water	40°C			
		2,00		CORIPOL DX1202				
		2,00		CORIPOL GLH			10	
		4,00		RETINGAN RLF			20	
		6,00		TANNESCO HN				
		6,00		CHROMOSAL B			60	
		2,00		sodium formate			120	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,30		sodium bicarbonate				
		4,00		LEVOTAN L			40	pH: 4,6-4,8
drain wash								
		100,00		water	30°C			
		1,00		MAGNOPAL DP			5	
		4,00		BAYTIGAN AR			30	
		5,00		LUBRITAN SPE			20	
		12,00		TANIGAN MB-O				
		4,00		RETINGAN RLF				
		2,00		TANIGAN SR				
		x		SELLAFast dyestuffs			60	
		100,00		water	50°C			
		x		formic acid			30	
drain wash								
		100,00		water	50°C			
		5,00		CORIPOL DX1202				
		5,00		CORIPOL WKN				
		1,00		RODA OIL 1449			60	
		6,00		LEVOTAN RP			30	
		0,50		formic acid			30	
drain								

<b>Mechanical Operation:</b>	<b>Process Information:</b>
set out, vacuum dry 60" at 40°C	
	<b>Running Time:</b> 9 hrs 35 min

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