



Wet End - Process Formulation (RETAN)

N°7 MEDLAR.xlsx		Date:	19-Jul-2023
		Technician:	Albiero Mattia
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods		
Aim of Trial:	SHOE UPPER LOW CHROME		
Project - N°:	N°7 MEDLAR	Trial - N°:	
Material:		Color:	TPX 19-4030
% refer to:	shaved	Piece count:	
		Substance:	1,2-1,3
		Weight:	
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water	35			
		0,50		BORRON SAF			10	
		5,00		Chrome 26-33			60	
		0,30		CROMENO FBQ-N			120	
				Automatic o/n				
				IN THE MORNING			5	pH=3,8
Drain								
		100,00		Water	30			
		1,00		TANIGAN PAK			20	pH=4,1
		0,30		Sodium bicarbonate				
		7,00		LEUKOTAN 1093 NW			60	pH=6
		5,00		TANIGAN DS-O liq				
		5,00		SELLATAN EV				
		10,00		TANIGAN MB-O liq				
		8,00		SELLATAN TMC				
		5,00		SELLASOL MI				
		5,00		SELLATAN AG liq				
		2,00		TANIGAN RFS			60	
		0,50		BORRON NF				
		1,00		INVADERM LU			5	
		3,00		SELLA FAST BLUE A				
		0,30		SELLA FAST NAVY A				
		0,20		SELLA FAST RED 2B			180	
		150,00		Water	50		10	
		6,00		LEVOTAN PS				
		4,00		CORIPOL UFB/W				
		2,00		CORIPOL YW			60	
		2,00		Formic acid			30	
		2,00		Formic acid			40	pH=3,6
Drain								
		200,00		Water	20		10	
Drain								
		200,00		Water	20		10	
Drain								

Mechanical Operation:	Process Information:
SET OUT - VACUUM DRY 45° 4 min	
	Running Time: 11 hrs 20 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..