

**Wet End - Process Formulation (RETANNING)**



<b>ARTICLE : GLORY</b>		<b>Date:</b>	30-Jun-2023
		<b>Technician:</b>	ROMANO GIUSEPPE
<b>Company:</b>	TFL		
<b>Type of Leather:</b>	Shoe Upper & Leather Goods	<b>Trial - N°:</b>	
<b>Aim of Trial:</b>		<b>Color:</b>	
<b>Project - N°:</b>		<b>Piece count:</b>	25
<b>Material:</b>	LAMBS CHINA	<b>Substance:</b>	1,10 mm
<b>% refer to:</b>	shaved weight	<b>Weight:</b>	18,000 kg
		<b>Drum - N°:</b>	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00		WATER	50			
		2,00		BORRON SE				
		1,00		DERMASCAL F				
		1,00		BORORN Z				
		0,50		OXALIC ACID			90	DRAIN- WASH
		100,00		WATER	40			
		0,30		FORMIC ACID 85%			15	PH=3,2
		4,00		TANNESCO HN GRAN			30	
		2,50		CORIPOL SLG			30	
		4,00		BLANCOL AC			45	
		4,00		X CROME FD			60	
		4,00		TANNESCO FC			180	OVER NIGHT
								IN THE MORNIG
								DRAIN- WASH
		100,00		WATER	40			
		3,00		SELLASOL NG GRAN			20	
		1,50		CROMENO BF			30	PH=5,8
		3,00		RETINGAN R7			40	DRAIN- WASH
		80,00		WATER	50			
		3,00		RETINGAN R12			40	
		3,00		SELLASOL PR 01			30	
		4,00		LEVOTAN L			20	
		4,00		LUBRITAN SP-E			20	
		100,00		WATER	60			
		4,00		MAGNOPAL IPF				
		3,00		CORIPOL GF				
		3,00		CORIPOL MK				
		2,00		CORIPOL SV				
		2,00		CORIPOL A				
		1,00		BORORN SAF			60	
		6,00		SELLASOL HH-F GRAN				
		12,00		TANIGAN MB-O LIQ			45	
		3,00		MAGNOPAL PGN				
		3,00		MAGNOPAL RHN			40	
		3,00		FORMIC ACID 85%			3X10+60	DRAIN- WASH

<b>Mechanical Operation:</b>	<b>Process Information:</b>
HORSE UP OVERNIGHT ,HANG TO DRY	
	<b>Running Time:</b> 13 hrs 15 min

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