

**Wet End - Process Formulation (RETAN)**



N°9 LEMONADE WET END.xlsx		Date:	26-Sep-2023
		Technician:	Tempesti
Company:	TFL	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	13-0758
Aim of Trial:		Piece count:	
Project - N°:	9 LEMONADE	Substance:	0,8-0,9
Material:	sheep skin wb	Weight:	
% refer to:	shaved weight	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		water	40°C			
		1,00		formic acid				
		1,00		BORRON SE			60	
drain wash								
		100,00		water	40°C			
		6,00		RETINGAN RLF				
		2,00		CORIPOL DX1202			30	
		6,00		TANNESCO HN				
		6,00		BASOCHROM X50			180	automatic
drain								morning pH: 3,8
		150,00		water	35°C			
		2,00		TANIGAN PAK				
		1,00		sodium formate			30	
		0,40		sodium bicarbonate				
		5,00		LEVOTAN L			40	pH: 4,6-4,8
drain wash								
		100,00		water	30°C			
		6,00		RETINGAN RLF			20	
		5,00		RETINGAN R7				
		15,00		TANIGAN MB-O			20	
		2,00		TANIGAN SR				
		x		SELLAFAST dyestuffs			40	
		100,00		water	50°C			
		6,00		CORIPOL DX1202				
		4,00		CORIPOL WKN				
		5,00		LEVOTAN RP			90	
		1,00		formic acid			15	
		1,00		formic acid			30	
drain								

<b>Mechanical Operation:</b>	<b>Process Information:</b>
set out, hang up, stake, kiss plate 30" 55°C	
	<b>Running Time:</b> 9 hrs 15 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.  
 Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..