Wet End - Process Formulation (RETANNING)

N°1 RENOIR w.e..xlsx		Date:	16-Jul-2024
		Technician:	ROMANO GIUSEPPE
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	1
Aim of Trial:	RENOIR	Color:	
		Piece count:	25
Project - N°:		Substance:	
Material:	NEW ZEALAND CALF	Weight:	
% refer to:	SHAVED WEIGHT	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		150,00	0,000	WATER	45			
		1,50	0,000	BORRON SE				
		1,00	0,000	BORRON Z				
		1,00	0,000	DERMASCAL S6				
		2,00	0,000	OROPON WB			60	DRAIN-WASH
			0,000					
		100,00	0,000	WATER	40			
		4,00	0,000	SELLASOL NG gran		30		
		1,00	0,000	CROMENO BF		30		PH=6
		1,50	0,000	CORIPOL SG				
		1,50	0,000	CORIPOL GLH		30		
		50,00	0,000	WATER	50			
		3,00	0,000	LEUKOTAN 1093 NW		30		
		3,00	0,000	MAGNOPAL SFT-F		30		
		3,00	0,000	MAGNOPAL 450		40		
		5,00	0,000	TANNESCO HN gran		60		
		2,00	0,000	SODIUM ACETATE		2X10+30		
		2,00	0,000	MAGNOPAL TGR		40		DRAIN -WASH
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Mechanical Operation:	Process Information:	
HORSE UP OVERNIGHT,VACUUM ,EMBOSSING		
	Running Time:	1 hrs 00 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..